FIG. 1

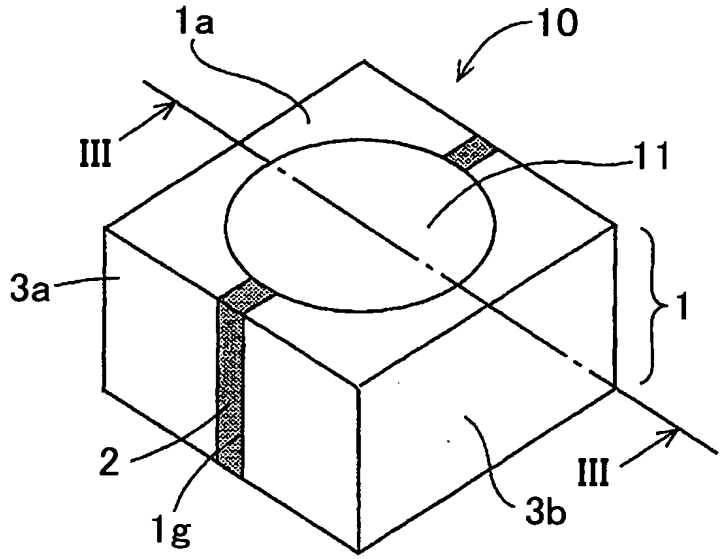

FIG. 2

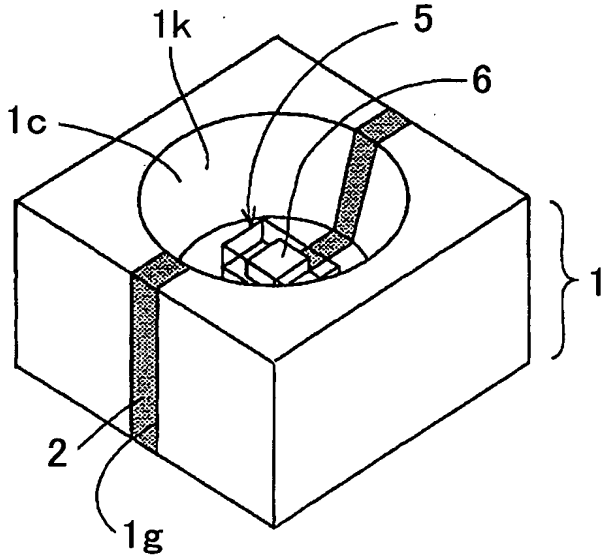

FIG. 3

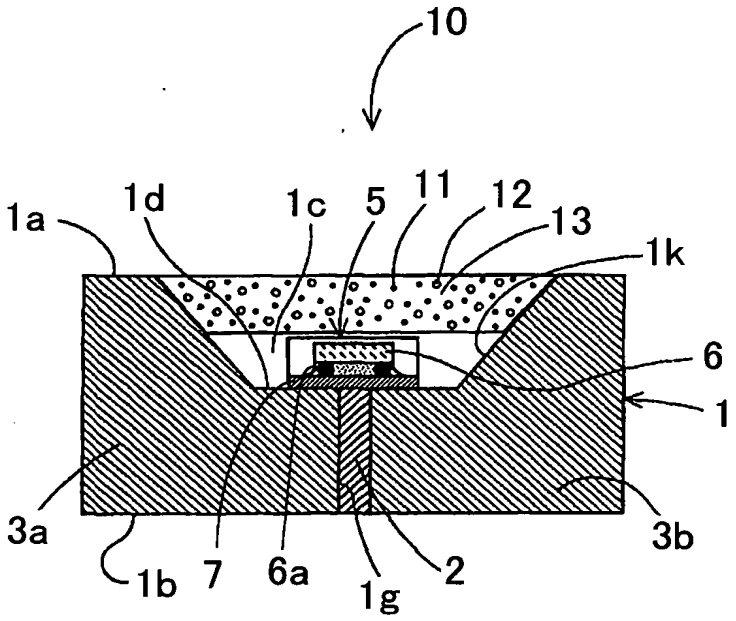

FIG. 4

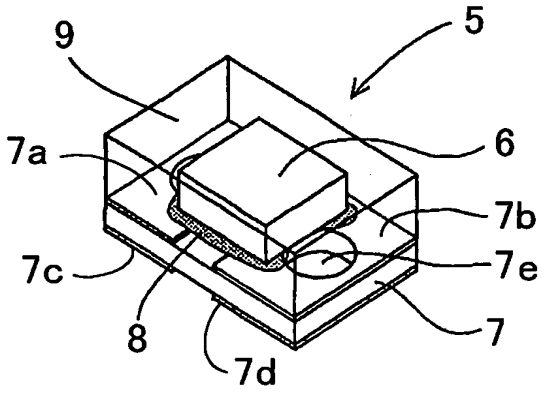

FIG. 5

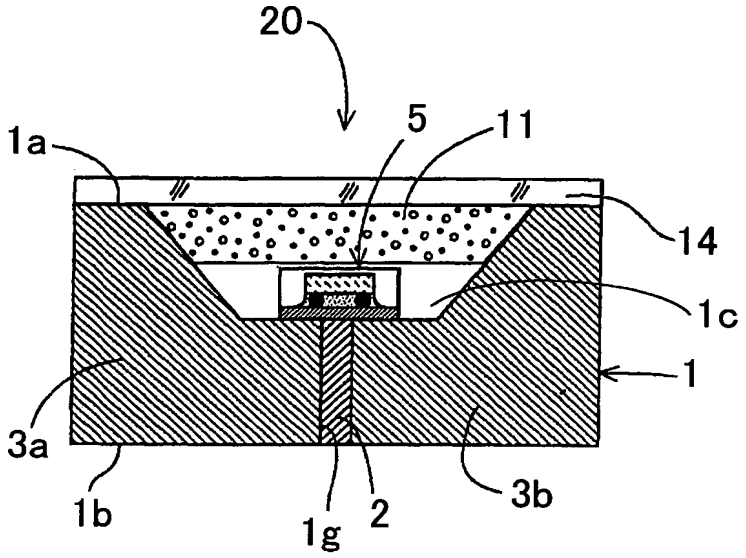

FIG. 6

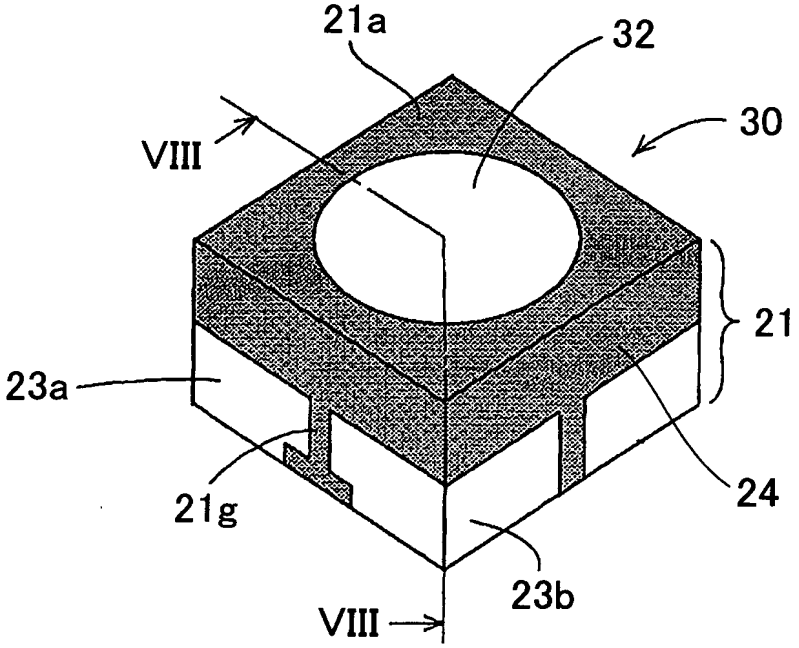

FIG. 7

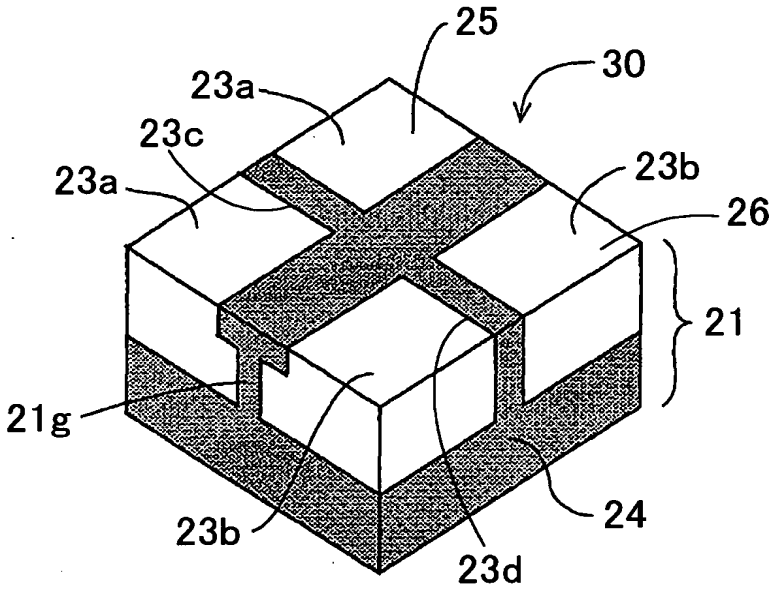
25
30
23a
23c
23a
23b
26
21
21g
23b
24
23d

FIG. 8

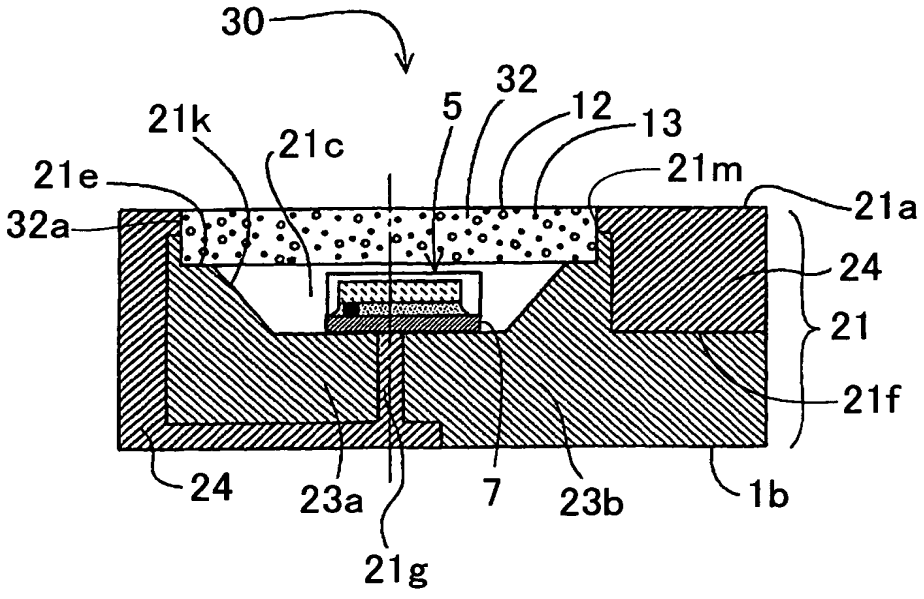
30
32
5
12
13
21k
21c
21m
21e
21a
32a
24
21
21f
24
23a
7
23b
1b
21g

FIG. 9

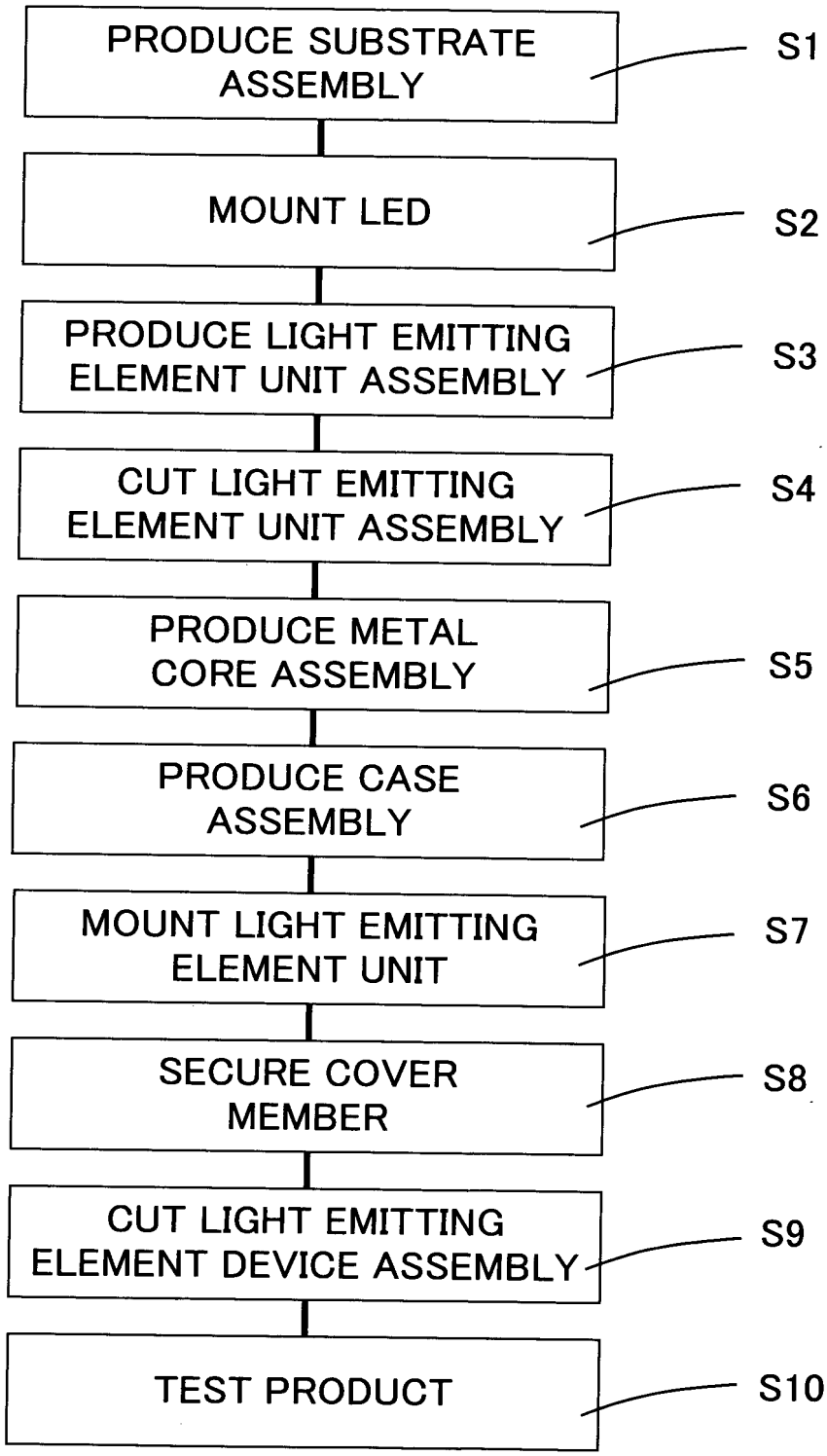
PRODUCE SUBSTRATE ASSEMBLY
S1
MOUNT LED
S2
PRODUCE LIGHT EMITTING ELEMENT UNIT ASSEMBLY
S3
CUT LIGHT EMITTING ELEMENT UNIT ASSEMBLY
S4
PRODUCE METAL CORE ASSEMBLY
S5
PRODUCE CASE ASSEMBLY
S6
MOUNT LIGHT EMITTING ELEMENT UNIT
S7
SECURE COVER MEMBER
S8
CUT LIGHT EMITTING ELEMENT DEVICE ASSEMBLY
S9
TEST PRODUCT
S10

FIG. 10

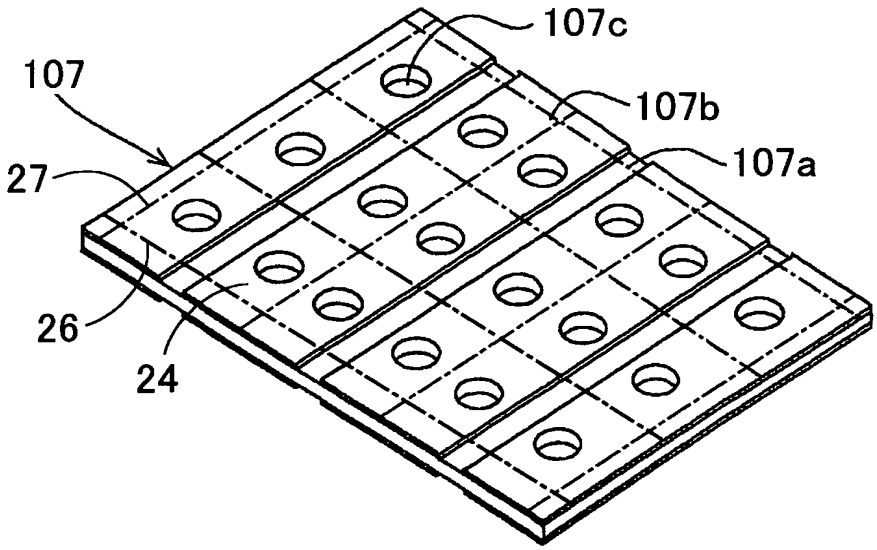

FIG. 11

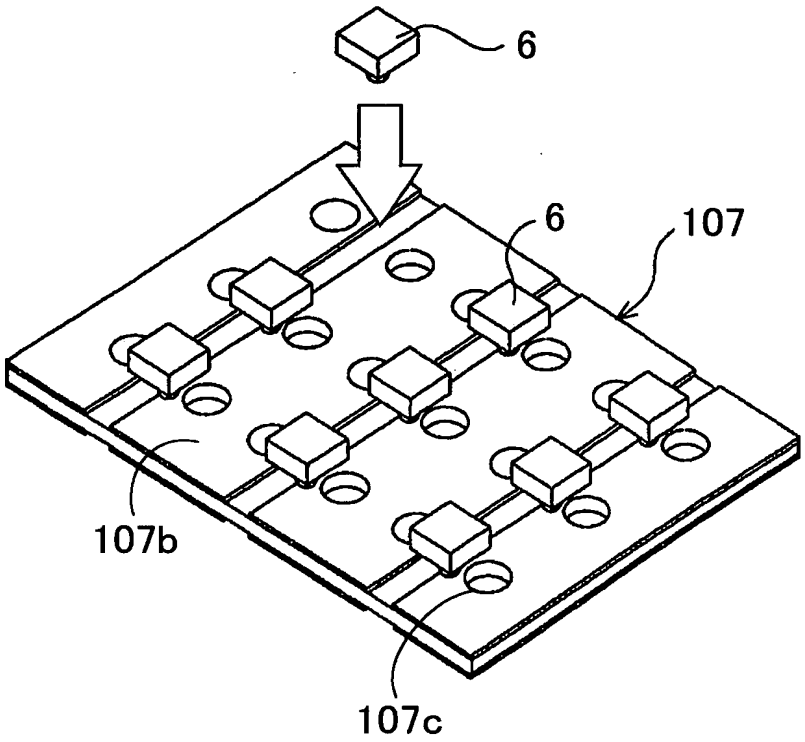

FIG. 12

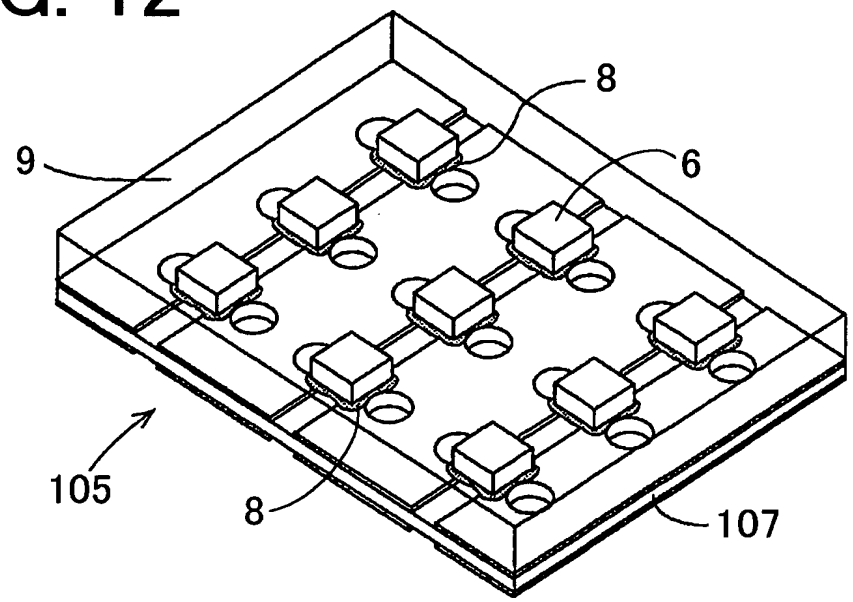

FIG. 13a

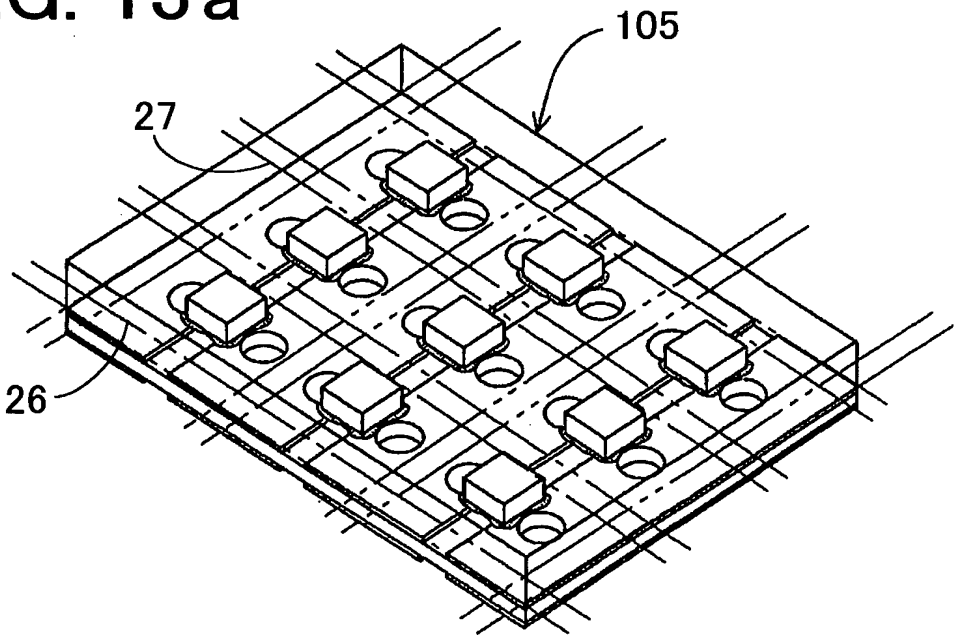

FIG. 13b

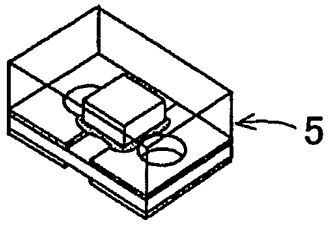

FIG. 14

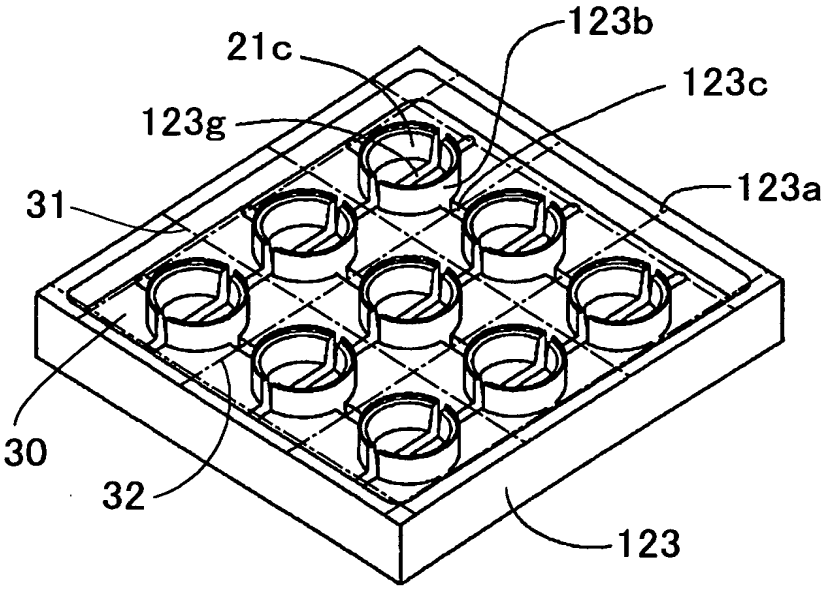

FIG. 15

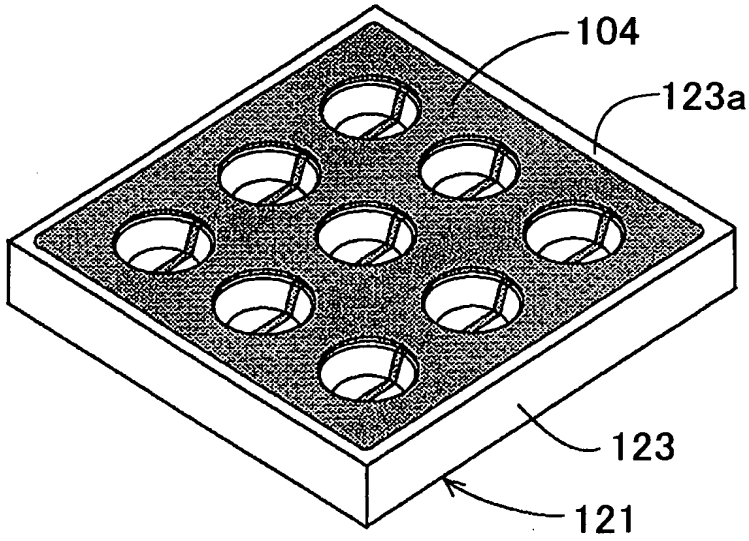

FIG. 16

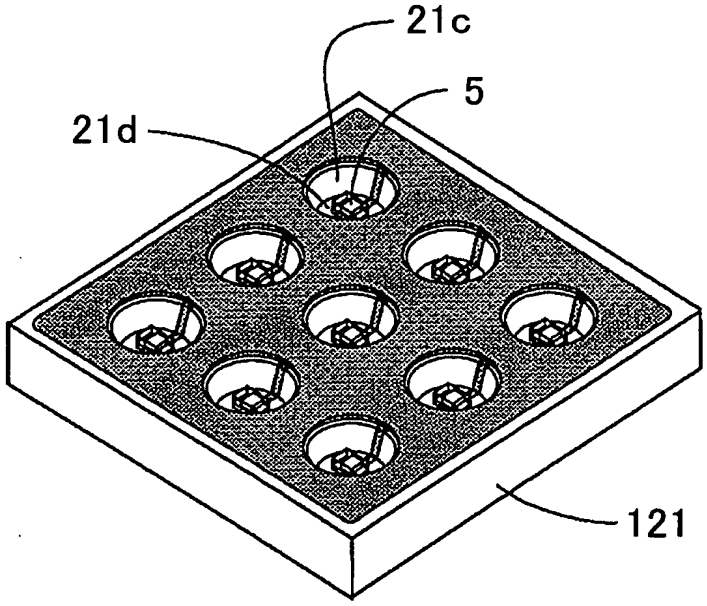

FIG. 17

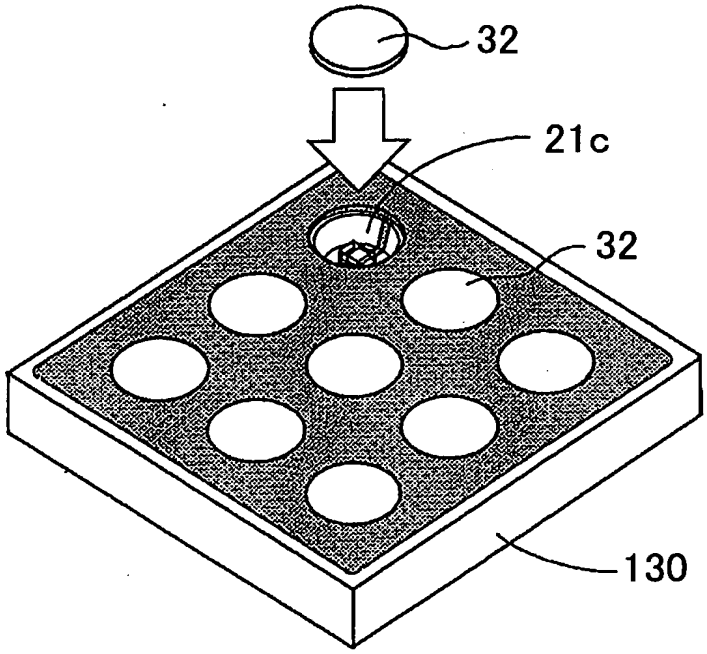

FIG. 18

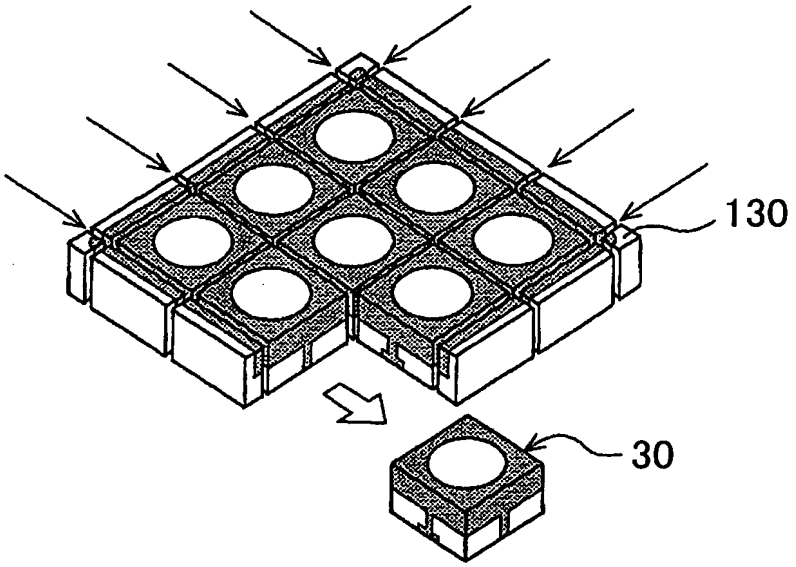

FIG. 19

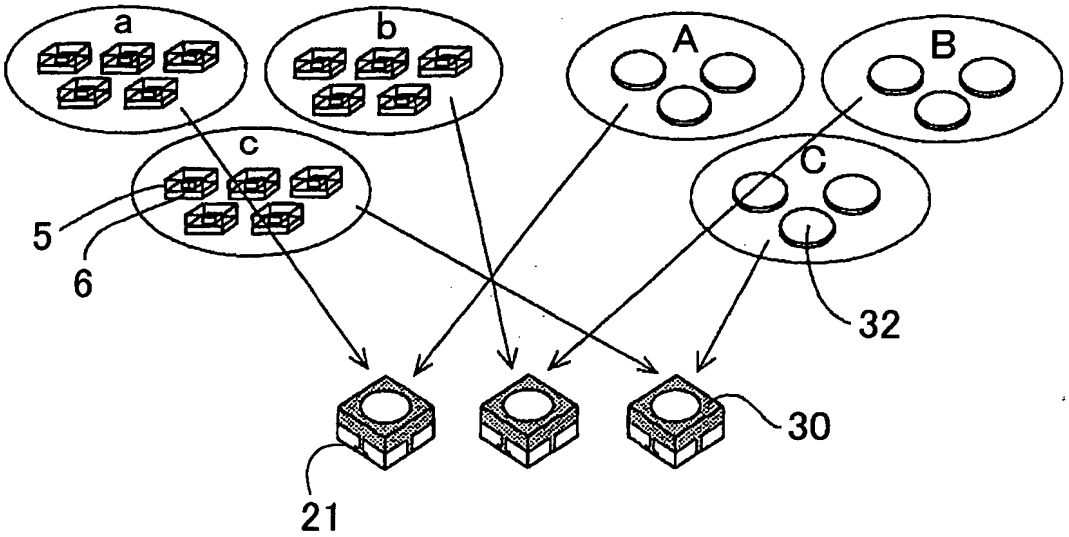

FIG. 20

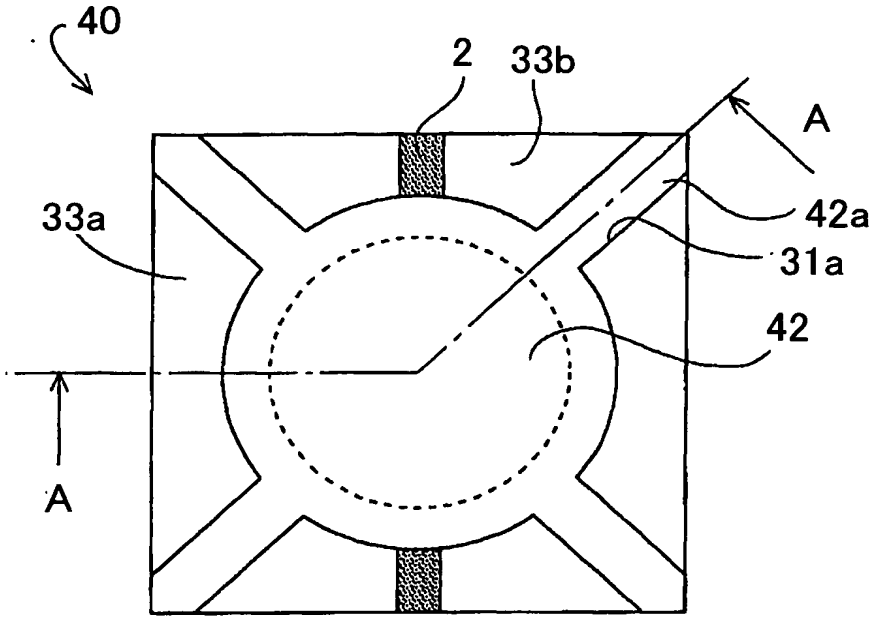

FIG. 21

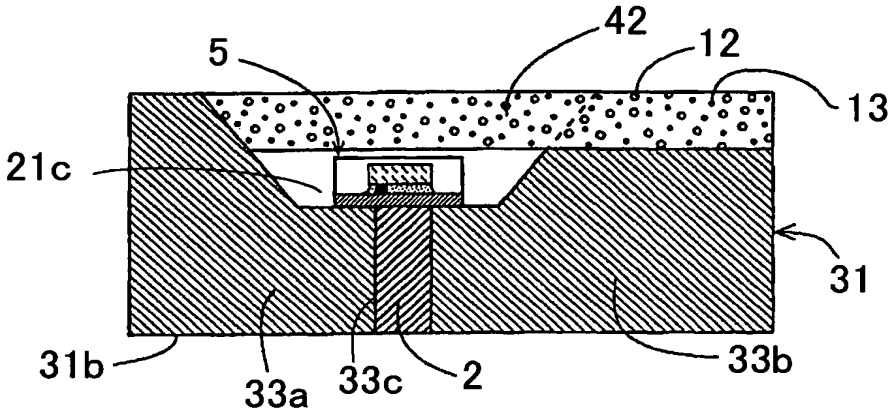

FIG. 22a

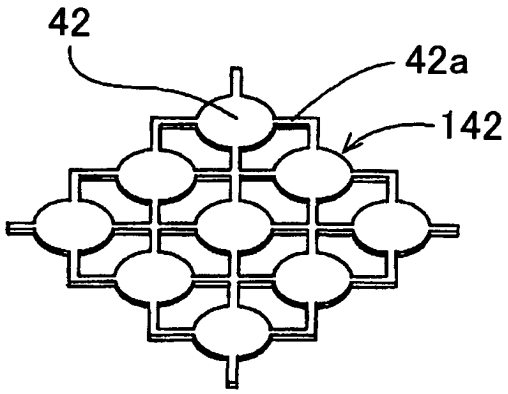

FIG. 22b

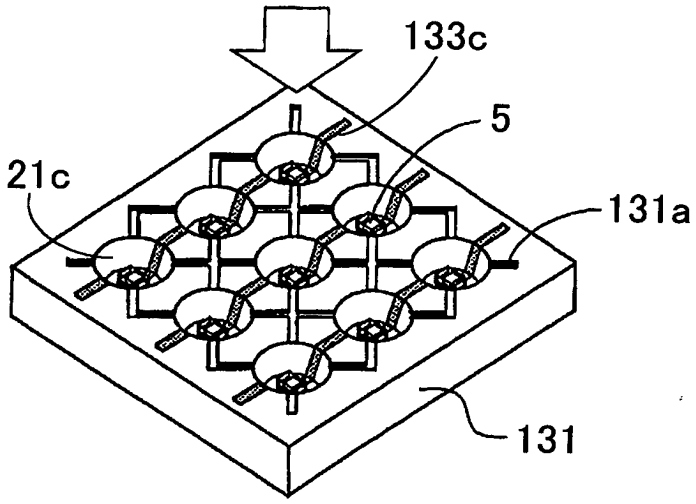

FIG. 22c

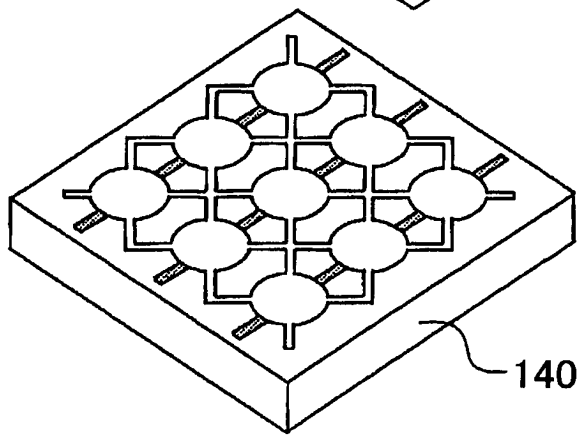

FIG. 23

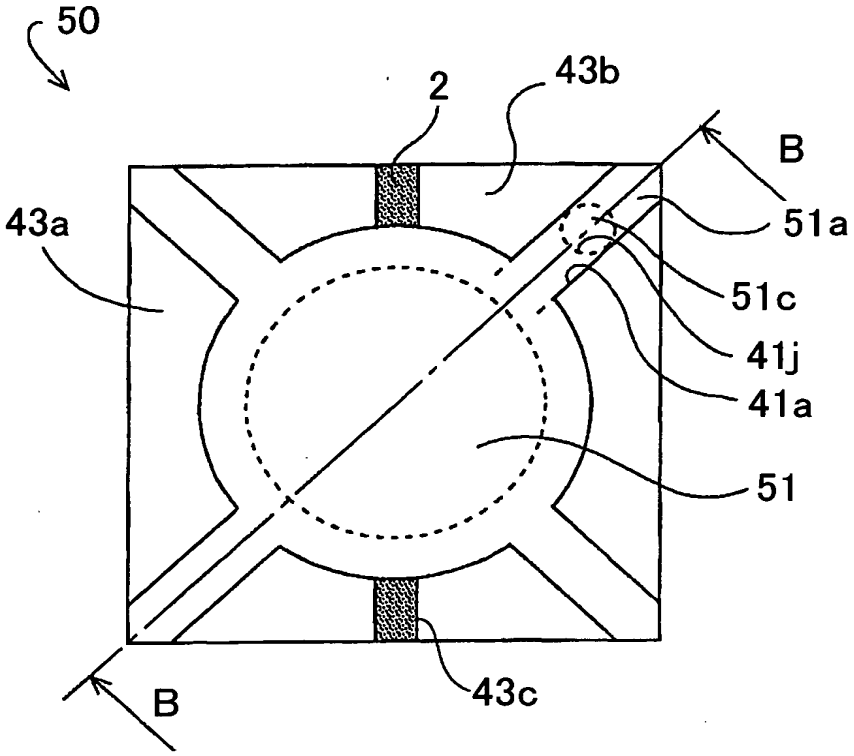
50
2
43b
B
43a
51a
51c
41j
41a
51
43c
B

FIG. 24

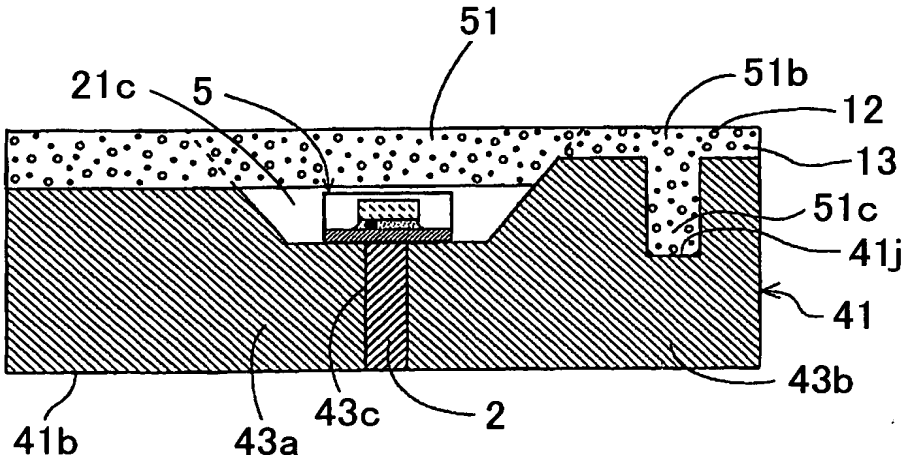
51
21c
5
51b
12
13
51c
41j
41
43b
41b
43a
43c
2

FIG. 25
PRIOR ART

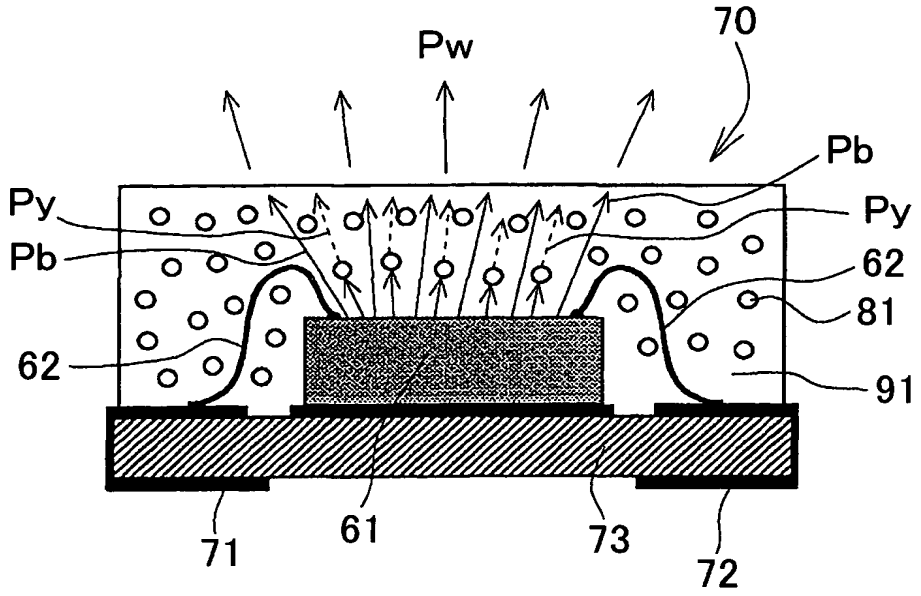

FIG. 26
PRIOR ART

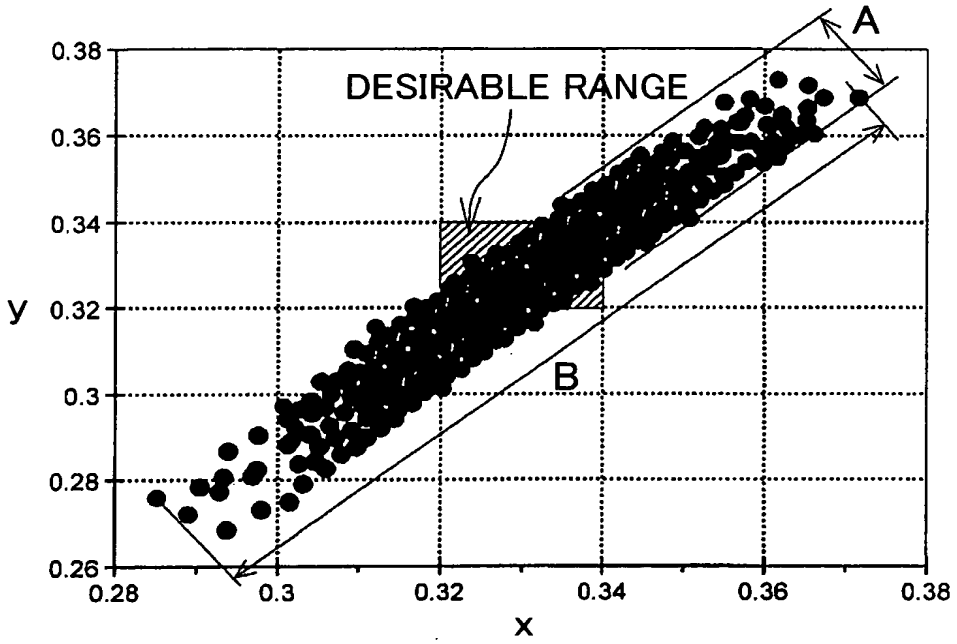
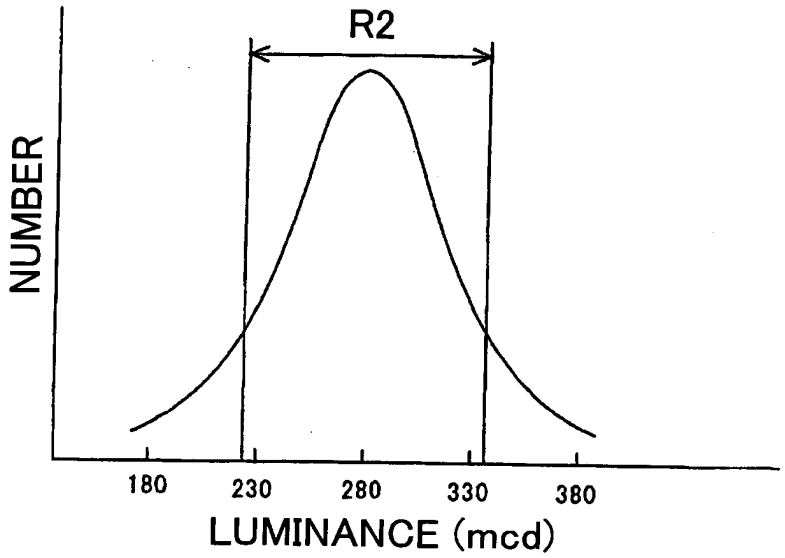
FIG. 27
PRIOR ART